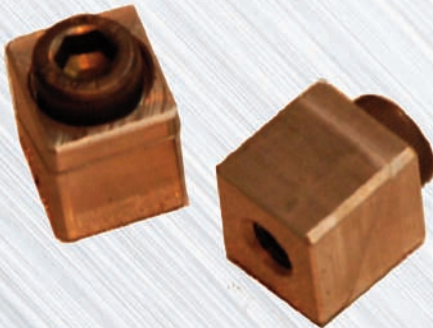


ENSURE YOUR SET-UP REMAINS STABLE...

After setting up dies on your Press Brake they can move sideways with use. If you have multiple set-ups on the same machine this can be a major problem. If the die moves, you can foul with the adjacent tooling as the part is bending. Die movement is gradual, and can sometimes be hard to see until parts are scrapped. The cost and lead time implications of this are clear.

The die moving can also cause another problem. If you have gauging that is not connected to the die, the distance between the gauge and the die will change over time.



The best solution to these problems is a 2V or 1V die rail clamp from Wilson Tool. With dies clamped firmly, problems with part quality or parts fouling caused by die movement are eliminated.

For advice and further information on any products contact Wilson Tool direct on:
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pbsales@wilsontool.eu.com

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